



## COURSE DESCRIPTION CARD - SYLLABUS

Course name

Industrial automation systems [S2Eltech2-UEPP>UAP]

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### Course

Field of study

Electrical Engineering

Year/Semester

2/3

Area of study (specialization)

Electrical Systems in Industry and Vehicles

Profile of study

general academic

Level of study

second-cycle

Course offered in

Polish

Form of study

full-time

Requirements

compulsory

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### Number of hours

Lecture

15

Laboratory classes

15

Other (e.g. online)

0

Tutorials

0

Projects/seminars

0

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### Number of credit points

2,00

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### Coordinators

dr inż. Krzysztof Budnik

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### Lecturers

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### Prerequisites

Has in-depth knowledge of the construction and design of electrical systems, in particular measurement and control systems, knows basic information about PLCs and microcontrollers.

### Course objective

Provide students with basic knowledge of programming and application of programmable controllers for industrial process control.

### Course-related learning outcomes

Knowledge:

Has in-depth knowledge of the construction and design of complex electrical systems, in particular measurement and control systems, knows the basic processes occurring in the life cycle of technical systems.

Skills:

Can - when formulating and solving unusual engineering tasks and simple research problems - use a system approach, take into account non-technical aspects, use information and communication

methods and tools.

Social competences:

Recognizes the importance of knowledge in solving cognitive and practical problems and understands that in technology, knowledge and skills quickly become obsolete and therefore require constant replenishment.

### Methods for verifying learning outcomes and assessment criteria

Learning outcomes presented above are verified as follows:

Lecture:

- assessment of the knowledge and skills shown in the problem-based written test, carried out during the last lecture (90 min.).

Laboratory:

- checking and awarding the knowledge necessary to implement the problems posed in a given area of laboratory tasks,

- evaluation of the implemented project; Project topics are distributed to students during 4 laboratory classes; Projects are carried out in groups of 2-3 people; The project concerns writing the control of a selected process or part of a technological process.

### Programme content

The use of automatic control systems in industry.

### Course topics

Lecture:

Introduction to control issues: the concept of control, implementation of digital control of industrial processes, control system with a programmable controller, implementation of the control algorithm, input measurement and status signals, output control signals, classifications of programmable controllers. Construction and operation of the controller and programmer. Programming languages: ladder (LD), structured (ST), instruction lists (IL), function blocks (FBD), sequential programming (SFC). Application of digital regulators.

Laboratory:

- familiarization with dedicated laboratory sets containing a PLC controller,

- overview of programming tools,

- creating a project, hardware configuration, writing an elementary program in the selected programming language, testing the program, archiving the project,

- use of basic logic operations, timers, comparators, flip-flops, use of DI, DO, AI, AO,

- selection of sensors and measuring transducers,

- use of PID controllers,

- design of the control of a selected technological process in industry.

### Teaching methods

Lecture:

Multimedia presentation, presentation illustrated with examples given on the board.

Laboratory:

Introduction to the task, programming the task and its verification with the use of dedicated laboratory sets and software, testing the results of the program.

### Bibliography

Basic:

1. Kasprzyk J., Programowanie sterowników przemysłowych., WNT, Warszawa, 2006.

2. Gilewski T, Szkoła programisty PLC : sterowniki przemysłowe, Wydawnictwo Helion, Gliwice, cop. 2017, ISBN: 978-83-283-3082-5.

3. SIMATIC, Programming with STEP7, Manual, Wydanie 5/2010, Siemens A.G.

4. Ladder Logic (LAD) for S7-300 and S7-400 Programming, Reference Manual, 6ES7810-4CA10-8BW1, 05.2010, Siemens A.G.

Additional:

1. Simatic S7 Programowalny sterownik S7-1200, Podręcznik systemu, Wydanie 4/2009, Siemens A. G.
2. J. Kwaśniewski. Programowalny sterownik SIMATIC S7-300 w praktyce inżynierskiej, Wydawnictwo BTC, Legionowo 2009.
3. J. Kwaśniewski, Sterowaniki PLC w praktyce inżynierskiej, Wydawnictwo BTC, Legionowo 2008.
4. J. Kwaśniewski. Programowalne sterowniki przemysłowe w systemach sterowania, Wydawnictwo Katedra Automatykacji Procesów AGH, Kraków 1999.

### Breakdown of average student's workload

	Hours	ECTS
Total workload	55	2,00
Classes requiring direct contact with the teacher	30	1,00
Student's own work (literature studies, preparation for laboratory classes/ tutorials, preparation for tests/exam, project preparation)	25	1,00